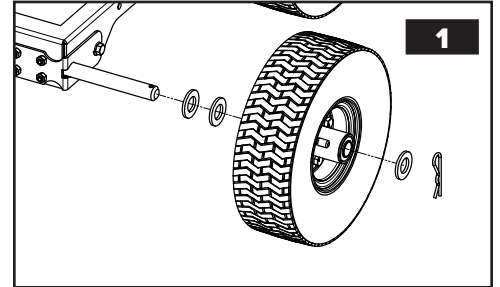


Follow the instructions below to replace an Axle on your SPS-10.

TOOLS YOU'LL NEED: 7/16" Wrench or Socket

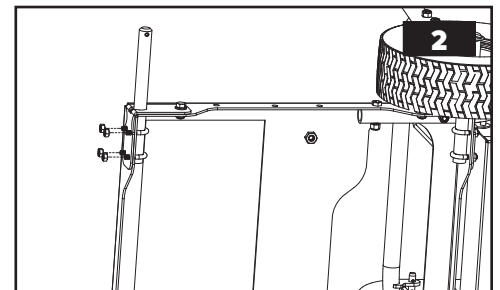
1. Remove the Wheel

First remove the Engine unit from the Chassis. Then, remove the bridge pin from wheel assembly of the axle you are replacing. Once the bridge pin is removed, remove the outer washer, wheel, and inner washers to expose the axle.



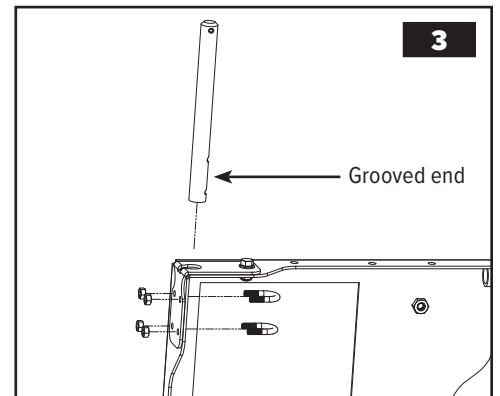
2. Remove the U-bolts & Axle

Lay the chassis on it's side for easy access to the U-bolts. Remove all four 1/4-20 nuts that are fastened to the U-bolts. Once the nuts are removed, remove the U-bolts and slide out the old axle.



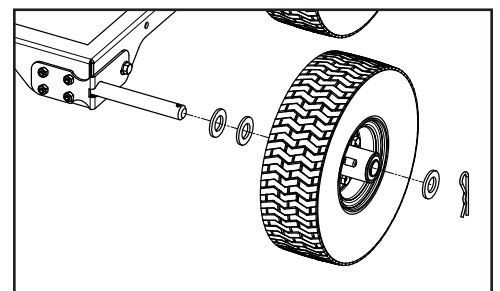
4. Install the New Axle

Insert the grooved end of the new axle into the chassis assembly. Install both U-bolts around the axle so they align with the grooves. Then, Insert the ends of the U-bolts through the frame. Secure them with the four 1/4-20 nuts.



5. Reinstall the Wheel

Slide the washers onto the axle, then mount the wheel with the valve stem pointing outward. Install the outer washer and insert the bridge pin into the end of the axle to keep wheel in place.



That's it! Your new axle is now installed