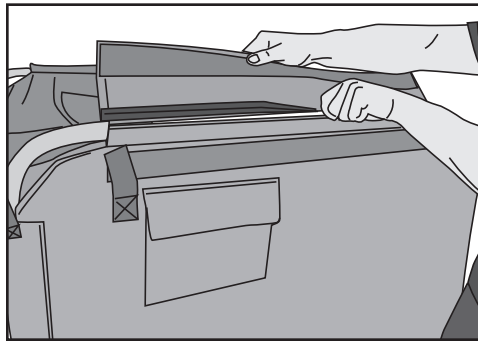
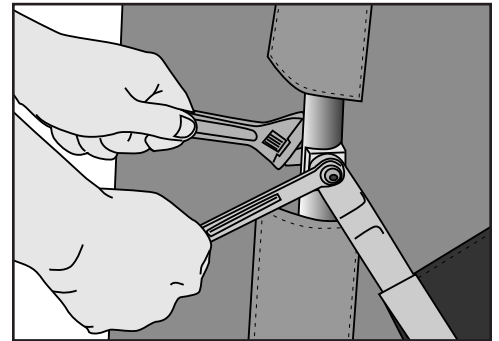


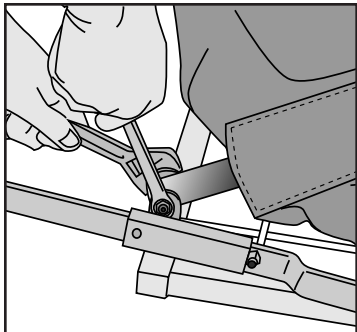
- 1.** Lock the collector frame in the upright position and unsnap or release the Velcro on the nine straps on the bottom of the bag.



- 2.** Remove the top brace then open both side tube Velcro strips and unzip the zippers (if your bag has these).



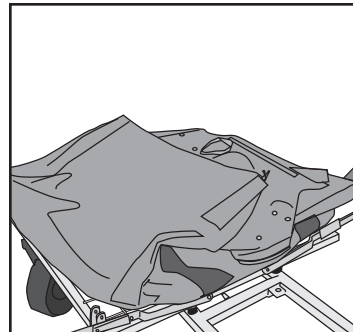
- 3.** With the side link locked in place disconnect the pivot bolt and lower the side link out of the way.



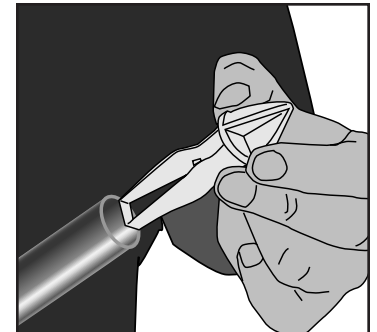
- 4.** Disconnect the front and rear hinge bolts from the ends of the aluminum side tube.



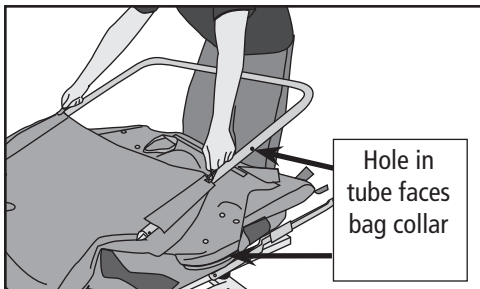
- 5.** Lift and slide the tube out of the bag. Repeat steps 3-5 on the opposite side.



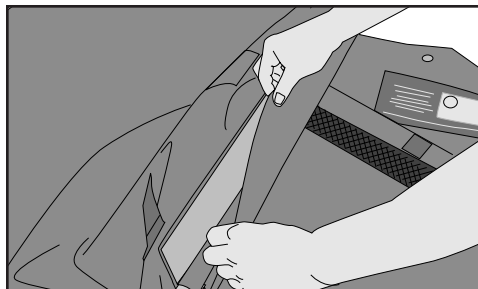
- 6.** Remove the old collector bag and place the new collector bag flat on the collector frame.



- 7.** Place the plastic side tube insertion plugs into both ends of the side tube.



- 8.** Locate the hole in the side tube for the side link installation and place the hole towards the front of the collector.
- 9.** Slide the side tube into the pockets on the collector bag. Slide the tube evenly for least resistance.



- 11.** When the side tube is completely inserted, remove the plugs and secure the Velcro flaps. First fold the flap attached to the top of the bag over the tube and then secure with the other Velcro strip (flap).  
*Be sure to align the strips properly and press firmly.*

**Next, reinstall the hinge bracket hardware on this side of the bag.**

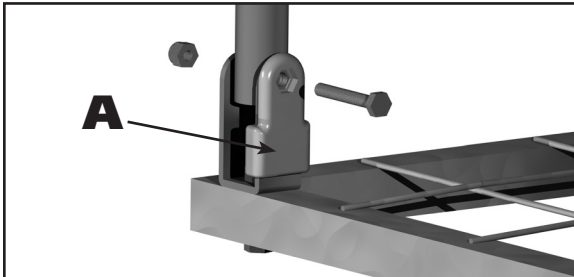
**Continue with Instructions on back.**



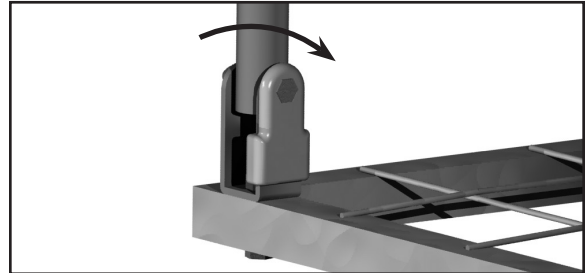
## Bolt Assembly Instructions

Follow the instructions below to reinstall the side tube and side link assemblies. When reassembling the side tubes, it is important that the bolt heads be placed on the inside of the frame (facing the collector bag). This assembly requires nylon lock nuts. Do not substitute ordinary nuts.

### FASTEN SIDE TUBES TO HINGE BRACKETS



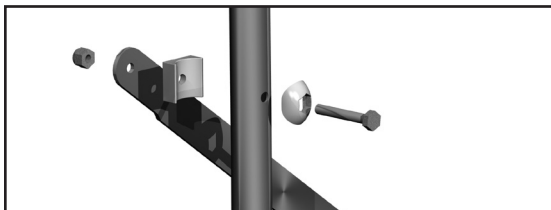
**12.** Place the bolt through the white plastic wear blocks (A) and the hinge bracket. Be sure bolts are installed with heads on the inside, facing the collector bag.



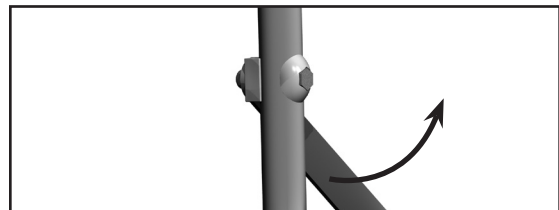
**13.** Bolt heads must sit flush with plastic wear block. Do not over-tighten the bolts. Repeat for the other bracket.

**Repeat Steps 1-13 on the other side of the bag.**

### INSTALL THE PIVOT BOLT



**1.** If your machine is equipped with one or more plastic spacers on the side tubes, install bolts as shown, with the bolt heads on the inside.



**2.** Finished installation with plastic spacers looks like this. Do not over-tighten bolts.

**3.** Lift the collector and fasten the nine straps on the bottom of the bag. Be sure each strap straddles two wires (see step 1). The center straps should straddle two wires plus the square center tube.

**That's it your done!**