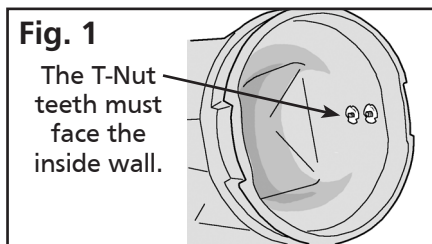


Replacing the Quick-Connect Latches

These instructions are for replacing latches on your Cyclone Rake. This procedure should take approximately 20 minutes.

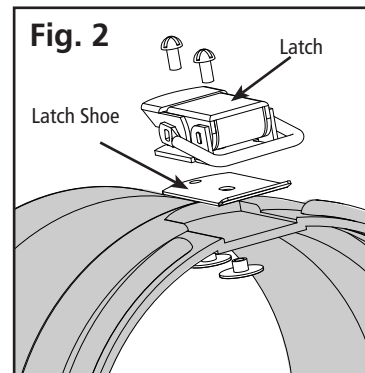


Step 1: Remove the existing latches using a phillips head screw driver.

Step 2: See figure 1. From the inside, position the two T-Nuts with the teeth facing the plastic and the threaded barrel inside the 1/4 inch hole.

Step 3: Install the latch shoe and latch, as shown in figure 2, with two 10-24 machine screws and tighten them until the teeth of the T-Nuts firmly bite into the plastic.

Step 4: Repeat the process for the latch on the other side.



Latch installation.