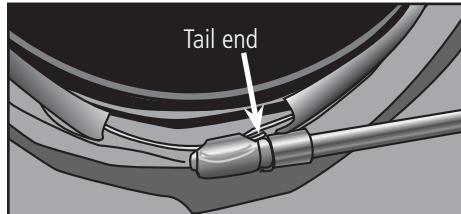


Replacement Instructions

The bag collar wear strip protects your collector bag from abrasion as high-speed debris enters the bag. It is easy to replace when worn.

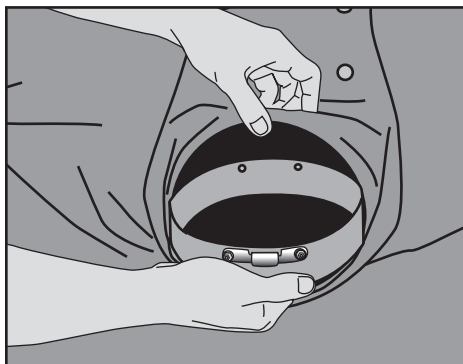
- 1.** Disconnect the exit chute from the bag collar.



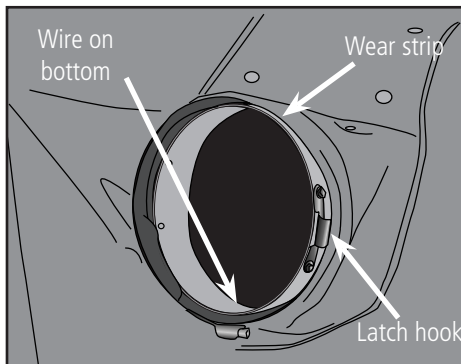
- 2.** Loosen the collar band clamp, with a 5/16 socket but do not remove it. Loosen it until the tail end is just under the clamp screw.

- 3.** Pull the steel collar out of the bag. Reach inside and unsnap the old wear strip and discard.

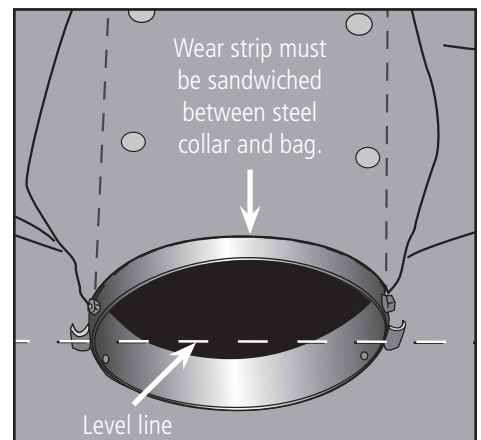
- 4.** Snap in the new wear strip with the shorter end facing the collar opening. When correctly installed, the new wear strip should not protrude more than 1/4 inch beyond the bag collar.



- 5.** Insert the steel collar sideways into the bag collar as shown.



- 6.** Orient the steel collar so that the round steel wire is on the bottom and the wear strip is sandwiched between the steel collar and the bag collar. Pull one side of the collar forward until the latch hook is just outside of the bag collar.
- 7.** Carefully work the second hook of the steel collar forward until it is just outside the bag collar.



- 8.** Check to be sure the steel wire on the collar is on the bottom side. Then rotate the steel collar to level the two latch hooks. They should both be on a level line, as shown in the illustration.
- 9.** Check again that the front end of the wear strip is sandwiched between the steel collar and the bag collar.
- 10.** Tighten the band clamp firmly and reattach to the Exit chute.