



PRODUCT LINE HISTORY

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
101	Standard Complete Platinum	1997-2006	(1997 - Dec 2004) Tecumseh 5.0 HP (Jan 2005 - Aug 2006) Briggs INTEK 6.0 HP	Straight Green	7"	206	Small	4 Blade (blue/yellow)	Green	01-02-077	200
102	Commercial	2000-2005	(2000 - December 2004) Tecumseh 6.0 HP (Jan 2005 - Sept 2005) Briggs INTEK 7.0 HP	Straight Black	7"	206	Large	4 or 5 Blade	Green	02-02-077	300
103	PRO	2005-2006	Briggs INTEK 6.0 HP	Tapered Green	7"	206	Small	4 Blade (yellow)	Green	01-02-077	285
104	Commercial PRO	Sept 2005 - Aug 2006	Briggs INTEK 7.0 HP	Tapered Black	7"	206	Large	5 Blade (orange)	Green	02-02-077	415
***105	Classic	2006 - Present	(Sept 2006 - August 2007) Briggs INTEK 6.0 HP (Sept 2007 - Present) Briggs Vanguard 6.5 HP (5.5 HP advertised) (Phase I - 9/2007 - 9/2010) (Phase II 10/2010 - Fall 2019) (Fall 2019- Present) XR950-PRO Engine	Straight Green	7"	206	Small	4 Blade (yellow)	Green	01-02-077	200
106	Commander PRO JetPath	2006-2007	(Sept 2006 - August 2007) Briggs INTEK 6.0 HP	Tapered Green	8"	230	Small	4 Blade (yellow)	Green	01-02-077	285
107	Commercial PRO JetPath	2006-2007	(Sept 2006 - August 2007) Briggs INTEK 7.0 HP	Tapered Black	8"	230	Large	5 Blade (orange)	Green	02-02-077	415
***109	Commander	2007-Present	(Sept 2007 - Fall 2019) Briggs Vanguard 6.5 HP (Phase I: 9/2007 - 9/2010) (Phase II: 10/2010 - 9/ 2019) (Fall 2019 - Present) XR950-PRO OR Phase II 6.5 HP Cyclonic Vanguard upgrade available	Tapered Green	8"	230	Small	4 Blade (yellow)	Green	01-02-077	285
***110	Commercial PRO	2007-Present	(Sept 2007 - Fall 2019) Briggs Vanguard 6.5 HP (Phase I: 9/2007 - 9/2010) (Phase II: 10/2010 - 9/2019) (Fall 2019 - Present) XR950-PRO OR Phase II 6.5 HP Cyclonic Vanguard upgrade available	Tapered Black	8"	230	Large	5 Blade (orange)	Green	02-02-077	415
***111	XL	2007-Present	(Sept 2007 - Fall 2011) Briggs Vanguard 9.0 HP (Phase I) (Fall 2011 - Present) Briggs Vanguard 8.0 HP (Phase II) (Fall 2015 - Present) 8HP E-Start upgrade available	Tapered Black	8"	240	Large	5 Blade Super Flow (green)	Yellow	05-02-077	415
***112	Z-10	2010-Present	(Fall 2010 - Present) Briggs Vanguard 10 HP (Phase II) (Fall 2015 - Present) 10 HP E-Start upgrade available	Tapered Black	10"	260	Large	5 Blade Super Flow (green)	Yellow	05-02-077	415

*** Current Models

101-STANDARD, COMPLETE, PLATINUM

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
101	Standard Complete Platinum	1997-2006	(1997 - Dec 2004) Tecumseh 5.0 HP (Jan 2005 - Aug 2006) Briggs INTEK 6.0 HP	Straight Green	7"	206	Small	4 Blade (blue/yellow)	7" Inlet - Green	01-02-077	200 Gal

REPLACEMENT PARTS:

Replacement Collector Bag -

* Classic Collector Bag (Velcro) – Part# 01-03-308

** Upgrade Kit to Commander – Part # 03-03-303

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/collector-unit/collector-bag/>

Replacement Engine

Use Classic Model as basis

XR950-PRO Upgrade Kit– Part # 01-04-158

* 6.5 HP Vanguard Cyclonic Upgrade Kit– Part # 01-04-306

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engines/xr950-and-cyclonic-engines/>

Replacement Engine - 7" Blower Complete

Use Classic Model as basis

XR950-PRO Engine-7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200

XR950-PRO Engine-7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/>

Replacement 7" Blower Housing - No Impeller

Use Classic Model as basis

Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035

Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Blower 7" Housing - with Impeller

Use Classic Model as basis

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

Tecumseh, INTEK: 4-blade Yellow – Part# 02-03-017

<https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/>

* Tecumseh, INTEK: 5-blade Orange – Part# 02-03-020

<https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/>

ALL OTHER COMPONENTS – USE CLASSIC MODEL AS THE BASIS

NOTES:

Collector Bag:

* Latch Upgrade Kit- for Exit Chute – Part# 01-02-101

Add this part If the customer is replacing an oldstyle collector bag that has an elastic collar and snaps. They will need to add these latches to their Exit Chute.

** Customer may want to upgrade to a Tapered Commander Bag. The Kit includes Extender Brackets, Top Brace & hardware.

Engine-Only

* May be sold as an Upgrade option.

7" Blower/Impeller Replacement Kits

All come with 5-Blade Orange Impellers NOT yellow.

Impeller:

* 5-Blade Impellers may be sold as an Upgrade option.

102-COMMERCIAL 7"

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
102	Commercial	2000-2005	(2000 - December 2004) Tecumseh 6.0 HP (Jan 2005 - Sept 2005) Briggs INTEK 7.0 HP	Straight Black	7"	206	Large	4 or 5 Blade	7" Inlet - Green	02-02-077	300 Gal.

REPLACEMENT PARTS:

Replacement Collector Bag -

* Upgrade Kit - to Commercial PRO – Part # 04-03-303

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-commercial-parts/collector-unit/collector-bag/>

Replacement Engine

Use Commercial PRO Model as basis

XR950-PRO Upgrade Kit – Part # 01-04-158

* 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-commercial-parts/engines/pull-cord-engine/>

Replacement Engine - 7" Blower Complete

Use Classic Model as basis

XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200

XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/>

Replacement 7" Blower Housing - No Impeller

Use Classic Model as basis

Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035

Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-commercial-parts/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 7" Blower Housing - with Impeller

Use Classic Model as basis

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-commercial-parts/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

INTEK: 4-blade Yellow – Part# 02-03-017

<https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/>

* INTEK: 5-blade Orange – Part# 02-03-020

<https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/>

ALL OTHER COMPONENTS – USE COMMERCIAL PRO MODEL AS THE BASIS

NOTES:

Collector Bag:

We no longer have the large rectangle collector bag the customer must upgrade to the tapered bag.

* Latch Upgrade Kit- for Exit Chute – Part# 01-02-101

Add this part If the customer is replacing an oldstyle collector bag that has an elastic collar and snaps. They will need to add these latches to their Exit Chute.

Engine-Only

* May be sold as an Upgrade option.

Impeller:

* 5-Blade Impellers may be sold as an Upgrade option.

103-PRO 7"

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
103	PRO	2005-2006	Briggs INTEK 6.0 HP	Tapered Green	7"	206	Small	4 Blade (yellow)	7" Inlet - Green	01-02-077	285 Gal.

REPLACEMENT PARTS:

Replacement Collector Bag -

Use Commander Model as basis

Commander Collector Bag– Part # 03-03-308

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-pro/collector-unit/collector-bag/>

Replacement Engine

Use Commander as basis

XR950-PRO Upgrade Kit – Part # 01-04-158

*** 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306**

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-pro/engines/pull-cord-engine/>

Replacement Engine - 7" Blower Complete

Use Classic Model as basis

XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200

XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/>

Replacement 7" Blower Housing - No Impeller

Use Classic as basis

Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035

Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-pro/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 7" Blower Housing - with Impeller

Use Classic as basis

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-pro/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

INTEK: 4-blade Yellow – Part# 02-03-017

<https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/>

*** INTEK: 5-blade Orange – Part# 02-03-020**

<https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/>

ALL OTHER COMPONENTS – USE COMMANDER MODEL AS THE BASIS

NOTES:

This model was sometimes called the Commander PRO

Engine

* May be sold as an Upgrade option.

7" Blower/Impeller Replacement Kits

All come with 5-Blade Orange Impellers NOT yellow.

Impeller:

* 5-Blade Impellers may be sold as an Upgrade option.

104-COMMERCIAL PRO 7"

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
104	Commercial PRO	Sept 2005 - Aug 2006	Briggs INTEK 7.0 HP	Tapered Black	7"	206	Large	5 Blade (orange)	7" Inlet Green	02-02-077	415 Gal.

REPLACEMENT PARTS:

Replacement Collector Bag

Use Commercial PRO Model as basis -

Commercial PRO – Part # 05-03-308

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-commercial-pro/collector-unit/collector-bag/>

Replacement Engine

Use Commercial PRO Model as basis

XR950-PRO Upgrade Kit – Part # 01-04-158

*** 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306**

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-commercial-pro/engines/pull-cord-engine/>

Replacement Engine - 7" Blower Complete

Use Classic Model as basis

XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200

XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/>

Replacement 7" Blower Housing - No Impeller

Use Classic Model as basis

Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035

Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-commercial-pro/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 7" Blower Housing - with Impeller

Use Classic Model as basis

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065

<https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-commercial-pro/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

INTEK: 5-blade Orange – Part# 02-03-020

<https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/>

ALL OTHER COMPONENTS – USE COMMERCIAL PRO MODEL AS THE BASIS

NOTES:

Engine

- * May be sold as an Upgrade option.

7" Blower/Impeller Replacement Kits

All come with 5-Blade Orange Impellers
NOT Yellow.

105-CLASSIC

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
***105	Classic	2006 - Present	(Sept 2006 - August 2007) Briggs INTEK 6.0 HP (Sept 2007 - Spring 2019) Briggs Vanguard 6.5 HP (5.5 HP advertised) (Phase I = 9/2007 - 9/2010) (Phase II 10/2010- Fall 2019) (Fall 2019- Present) XR950 (red) & XR950-PRO Engine	Straight Green	7"	206	Small	4 Blade (yellow)	Green	01-02-077	200 Gal.

REPLACEMENT PARTS:

Replacement Collector Bag -

Classic Collector Bag (Velcro) – Part# 01-03-308

* Upgrade Kit to Commander – Part # 03-03-303

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/collector-unit/collector-bag/>

Replacement Engine

XR950-PRO – Part # 04-02-302

* XR950-PRO Upgrade Kit– Part # 01-04-158

* 6.5 HP Vanguard Cyclonic Upgrade Kit– Part # 01-04-306

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engines/xr950-and-cyclonic-engines/>

Replacement Engine - 7" Blower Complete

XR950-PRO Engine-7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200

XR950-PRO Engine-7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/>

Replacement 7" Blower Housing - No Impeller

Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1036

Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1066

* Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035

* Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Blower 7" Housing - with Impeller

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-1036

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-1066

* Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035

* Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

XR950-PRO/6.5 HP Cyclonic: 4-blade Yellow – Part# 02-03-018

<https://www.cyclonerake.com/4-blade-yellow-impeller-replacement-kit-xr950-and-6-5hp-vanguard-cyclonic/>

INTEK, Phase I & II: 4-blade Yellow – Part# 02-03-017

<https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/>

* XR950-PRO-Cyclonic: 5-blade Orange – Part# 02-03-021

* INTEK, Phase I & II: 5-blade Orange – Part# 02-03-020

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-unit-replacement-parts/>

NOTES:

Collector Bag:

- * There is no large straight sided bag available. Customer must upgrade to Tapered Bag. The Kit includes Extender Brackets, Top Brace & hardware.

Engine:

- * If customer has a Tecumseh, INTEK, Phase I or Phase II Vanguard, they must order an engine Upgrade Kit.

Blower Housing with & without Impeller:

- * If customer has a Tecumseh, INTEK, Phase I or Phase II Vanguard, these.

7" Blower/Impeller Replacement Kits

All come with 5-Blade Orange Impellers NOT yellow.

Impeller:

- * 5-Blade Impellers may be sold as an Upgrade option.

106-COMMANDER PRO 8" JETPATH

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
106	Commander PRO JetPath	2006-2007	(Sept 2006 - August 2007) Briggs INTEK 6.0 HP	Tapered Green	8"	230	Small	4 Blade (yellow)	8" Inlet, Green	01-02-077	285

REPLACEMENT PARTS:

Replacement Collector Bag -

Use Commander Model as basis

Commander Collector Bag– Part # 03-03-308

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/collector-unit/collector-bag/>

Replacement Engine

Use Commander as basis

XR950-PRO Upgrade Kit – Part # 01-04-158

*** 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306**

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/engines/xr950-and-cyclonic-engines/>

Replacement Engine - 8" Blower Complete

Use Commander Model as basis

XR950-PRO Engine - 8" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-510

XR950-PRO Engine - 8" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-560

*** 6.5 Vanguard Cyclonic Engine - 8" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-610**

*** 6.5 Vanguard Cyclonic Engine - 8" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-660**

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/engine-blower-units//>

Replacement 8" Blower Housing - No Impeller

Use Commander as basis

Blower Only Replacement Kit - 8" (No Impeller, Standard Liner) – Part # 01-03-1038

Blower Only Replacement Kit - 8" (No Impeller, Blue diamond Liner) – Part # 01-03-1068

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 8" Blower Housing - with Impeller

Use Commander as basis

INTEK: Blower/Impeller Replacement Kit - 8" (5-blade Orange, Standard Liner) – Part # 01-04-038

INTEK: Blower/Impeller Replacement Kit - 8" (5-blade Orange, Blue diamond Liner) – Part # 01-04-068

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

INTEK: 4-blade Yellow – Part# 02-03-017

<https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/>

*** INTEK: 5-blade Orange – Part# 02-03-020**

<https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/>

ALL OTHER COMPONENTS – USE COMMANDER MODEL AS THE BASIS

NOTES:

Engine

- * May be sold as an Upgrade option.

Engine-Blower Complete

- * May be sold as an Upgrade option.

8" GREEN Blower/Impeller

Replacement Kits - INTEK

All come with 5-Blade Orange Impellers

Not Yellow.

Impeller:

- * May be sold as an Upgrade option.

107-COMMERCIAL PRO 8" JETPATH

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
107	Commercial PRO JetPath	2006-2007	(Sept 2006 - August 2007) Briggs INTEK 7.0 HP	Tapered Black	8"	230	Large	5 Blade (orange)	8" Inlet Green	02-02-077	415

REPLACEMENT PARTS:

Replacement Collector Bag

Use Commercial PRO Model as basis -

Commercial PRO – Part # 05-03-308

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/collector-unit/collector-bag/>

Replacement Engine

Use Commercial PRO Model as basis

XR950-PRO Upgrade Kit – Part # 01-04-158

*** 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306**

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/engines/pull-cord-engine/>

Replacement Engine - 8" Blower Complete

Use Commercial PRO Model as basis

XR950-PRO Engine - 8" Blower Complete (5-Blade Orange Impeller, Standard liner) – Part # 02-04-400

XR950-PRO Engine - 8" Blower Complete (5-Blade Orange Impeller, Blue diamond liner) – Part # 02-04-450

*** 6.5 Vanguard Cyclonic Engine - 8" Blower Complete (5-Blade Orange Impeller, Standard liner) – Part # 02-04-610**

*** 6.5 Vanguard Cyclonic Engine - 8" Blower Complete (5-Blade Orange Impeller, Blue diamond liner) – Part # 02-04-660**

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/engine-blower-units/>

Replacement 8" Blower Housing - No Impeller

Use Commander as basis

Blower Only Replacement Kit - 8" (No Impeller, Standard Liner) – Part # 01-03-1038

Blower Only Replacement Kit - 8" (No Impeller, Blue diamond Liner) – Part # 01-03-1068

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 8" Blower Housing - with Impeller

Use Commander as basis

INTEK Blower/Impeller Replacement Kit - 8" (5-blade Orange, Standard Liner) – Part # 01-04-038

INTEK Blower/Impeller Replacement Kit - 8" (5-blade Orange, Blue diamond Liner) – Part # 01-04-068

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

INTEK 5-blade Orange – Part# 02-03-020

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-unit-replacement-parts/>

ALL OTHER COMPONENTS – USE COMMERCIAL PRO MODEL AS THE BASIS

NOTES:

Engine

- * May be sold as an Upgrade option.

Engine-Blower Complete

- * May be sold as an Upgrade option.

109-COMMANDER

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
***109	Commander	2007-Present	(Sept 2007 - Fall-2019) Briggs Vanguard 6.5 HP (Phase I: 9/2007- 9/2010) (Phase II: 10/2010- 2019) (Fall 2019 - Present) XR950-PRO OR 6.5 HP Vanguard Cyclonic upgrade available	Tapered Green	8"	230	Small	4 Blade (yellow)	8" Inlet Green	01-02-077	285

REPLACEMENT PARTS:

Replacement Collector Bag -

Commander Collector Bag– Part # 03-03-308

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/collector-unit/collector-bag/>

Replacement Engine

XR950-PRO – Part # 04-02-302

6.5 HP Vanguard Cyclonic – Part # 01-04-307

* XR950-PRO Upgrade Kit – Part # 01-04-158

* 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/engines/xr950-and-cyclonic-engines/>

Replacement Engine - 8" Blower Complete

XR950-PRO Engine - 8" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-510

XR950-PRO Engine - 8" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-560

6.5 Vanguard Cyclonic Engine - 8" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-610

6.5 Vanguard Cyclonic Engine - 8" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-660

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/engine-blower-units//>

Replacement 8" Blower Housing - No Impeller

XR950-PRO/6.5HP Cyclonic -Blower Only Replacement Kit - 8" (No Impeller, Standard Liner) – Part # 01-03-1039

XR950-PRO/6.5HP Cyclonic-Blower Only Replacement Kit - 8" (No Impeller, Blue diamond Liner) – Part # 01-03-1069

Vanguard Phase I & II Blower Only Replacement Kit - 8" (No Impeller, Standard Liner) – Part # 01-03-1038

Vanguard Phase I & II Blower Only Replacement Kit - 8" (No Impeller, Blue diamond Liner) – Part # 01-03-1068

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 8" Blower Housing - with Impeller

XR950-PRO/6.5HP Cyclonic - Blower/Impeller Replacement Kit - 8" (4-blade Yellow, Standard Liner) – Part # 01-04-1039

XR950-PRO/6.5HP Cyclonic - Blower/Impeller Replacement Kit - 8" (4-blade Yellow, Blue diamond Liner) – Part # 01-04-1069

Vanguard Phase I & II - Blower/Impeller Replacement Kit - 8" (4-blade Orange, Standard Liner) – Part # 01-04-038

Vanguard Phase I & II - Blower/Impeller Replacement Kit - 8" (4-blade Orange, Blue diamond Liner) – Part # 01-04-068

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

XR950-PRO/6.5HP Cyclonic - 4-blade Yellow – Part# 02-03-018

Vanguard Phase I & II - 4-blade Yellow – Part# 02-03-017

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commander-1/blower-replacement-kits-and-parts/blower-unit-replacement-parts/>

* XR950-PRO/6.5HP Cyclonic - 5-blade Orange – Part# 02-03-021

* Vanguard Phase I & II - 5-blade Orange– Part# 02-03-020

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-unit-replacement-parts/>

NOTES:

Engine

- * Upgrades from Vanguard Phase I and Phase II.

Impeller:

- * May be sold as an Upgrade option.

110-COMMERCIAL PRO

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
***110	Commercial PRO	2007-Present	(Sept 2007 - Fall 2019) Briggs Vanguard 6.5 HP (Phase I: 9/2007- 9/2010) (Phase II: 10/2010- 2019) (Fall 2019 - Present) XR950-PRO OR 6.5HP Cyclonic Vanguard upgrade available	Tapered Black	8"	230	Large	5 Blade (orange)	8" Inlet Green	02-02-077	415

REPLACEMENT PARTS:

Replacement Collector Bag

Commercial PRO – Part # 05-03-308

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/collector-unit/collector-bag/>

Replacement Engine

Replacement Engine

XR950-PRO – Part # 04-02-302

6.5 HP Vanguard Cyclonic – Part # 01-04-307

* XR950-PRO Upgrade Kit – Part # 01-04-158

* 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/engines/pull-cord-engine/>

Replacement Engine - 8" Blower Complete

XR950-PRO Engine - 8" Blower Complete (5-Blade Orange Impeller, Standard liner) – Part # 02-04-400

XR950-PRO Engine - 8" Blower Complete (5-Blade Orange Impeller, Blue diamond liner) – Part # 02-04-450

6.5 Vanguard Cyclonic Engine - 8" Blower Complete (5-Blade Orange Impeller, Standard liner) – Part # 02-04-610

6.5 Vanguard Cyclonic Engine - 8" Blower Complete (5-Blade Orange Impeller, Blue diamond liner) – Part # 02-04-660

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/engine-blower-units/>

Replacement 8" Blower Housing - No Impeller

XR950-PRO/6.5HP Cyclonic -Blower Only Replacement Kit - 8" (No Impeller, Standard Liner) – Part # 01-03-1039

XR950-PRO/6.5HP Cyclonic-Blower Only Replacement Kit - 8" (No Impeller, Blue diamond Liner) – Part # 01-03-1069

Vanguard Phase I & II Blower Only Replacement Kit - 8" (No Impeller, Standard Liner) – Part # 01-03-1038

Vanguard Phase I & II Blower Only Replacement Kit - 8" (No Impeller, Blue diamond Liner) – Part # 01-03-1068

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 8" Blower Housing - with Impeller

XR950-PRO/6.5HP Cyclonic - Blower/Impeller Replacement Kit - 8" (5-blade Orange, Standard Liner) – Part # 01-04-1040

XR950-PRO/6.5HP Cyclonic - Blower/Impeller Replacement Kit - 8" (5-blade Orange, Blue diamond Liner) – Part # 01-04-1070

Vanguard Phase I & II - Blower/Impeller Replacement Kit - 8" (5-blade Orange, Standard Liner) – Part # 01-04-038

Vanguard Phase I & II - Blower/Impeller Replacement Kit - 8" (5-blade Orange, Blue diamond Liner) – Part # 01-04-068

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

* XR950-PRO/6.5HP Cyclonic - 5-blade Orange – Part# 02-03-021

* Vanguard Phase I & II - 5-blade Orange– Part# 02-03-020

<https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-unit-replacement-parts/>

NOTES:

Engine

- * Upgrades from Vanguard Phase I and Phase II.

111-XL

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
***111	XL	2007-Present	(Sept 2007 - Fall 2011) Briggs Vanguard 9.0 HP (Phase I) (Fall 2011 - Present) Briggs Vanguard 8.0 HP (Phase II) (Fall 2015 - Present) 8HP E-Start upgrade available	Tapered Black	8"	240	Large	5 Blade Super Flow (green)	8" Inlet Yellow	05-02-077	415

REPLACEMENT PARTS:

Replacement Collector Bag

XL – Part # 05-03-308

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/collector-unit/collector-bag/>

Replacement Engine

8 HP Vanguard Phase II-Pull Start– Part # 05-02-302

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/engines/pull-cord-engine/>

8 HP Vanguard Phase II-Electric Start– Part # 05-02-302E

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/engines/electric-start-engine/>

Replacement Engine - 8" Blower Complete

8 HP Vanguard Phase II-Pull Start Engine - 8" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 05-04-500

8 HP Vanguard Phase II-Pull Start Engine - 8" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 05-04-550

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/engine-blower-units/pull-cord-engine-blower-unit/>

8 HP Vanguard Phase II-Electric Start - 8" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 05-04-500E

8 HP Vanguard Phase II-Electric Start - 8" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 05-04-550E

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/engine-blower-units/electric-start-engine-blower-unit/>

Replacement 8" Blower Housing - No Impeller

XL - 8" Blower Only Replacement Kit (No Impeller, Standard liner) – Part # 05-03-1038

XL - 8" Blower Only Replacement Kit (No Impeller, Blue diamond liner) – Part # 05-03-1068

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 8" Blower Housing - with Impeller

XL - Blower/Impeller Replacement Kit - 8" (5-Blade Green Impeller, Standard liner) – Part # 05-04-038

XL - Blower/Impeller Replacement Kit - 8" (5-Blade Green Impeller, Blue diamond liner) – Part # 05-04-068

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

5-blade Green – Part# 02-03-023

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/blower-replacement-kits-and-parts/blower-unit-replacement-parts/>

NOTES:

112-Z-10

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
***112	Z-10	2010-Present	(Fall 2010 - Present) Briggs Vanguard 10 HP (Phase II) (Fall 2015 - Present) 10 HP E-Start upgrade available	Tapered Black	10"	260	Large	5 Blade Super Flow (green)	10" Inlet Yellow	05-02-077	415

REPLACEMENT PARTS:

Replacement Collector Bag

Z-10 – Part # 05-03-308

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/collector-unit/collector-bag/>

Replacement Engine

10 HP Vanguard Phase II-Pull Start– Part # 06-02-301

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/engines/pull-cord-engine/>

10 HP Vanguard Phase II-Electric Start– Part # 06-02-301E

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/engines/electric-start-engine/>

Replacement Engine - 8" Blower Complete

10 HP Vanguard Phase II-Pull Start Engine - 10" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 06-04-500

10 HP Vanguard Phase II-Pull Start Engine - 10" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 06-04-550

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/engine-blower-units/pull-cord-engine-blower-unit/>

10 HP Vanguard Phase II-Electric Start - 10" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 06-04-500E

10 HP Vanguard Phase II-Electric Start - 10" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 06-04-550E

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/engine-blower-units/electric-start-engine-blower-unit/>

Replacement 8" Blower Housing - No Impeller

10" Blower Only Replacement Kit (No Impeller, Standard liner) – Part # 06-03-1038

10" Blower Only Replacement Kit (No Impeller, Blue diamond liner) – Part # 06-03-1068

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement 8" Blower Housing - with Impeller

Blower/Impeller Replacement Kit - 10" (5-Blade Green Impeller, Standard liner) – Part # 06-04-038

Blower/Impeller Replacement Kit - 10" (5-Blade Green Impeller, Blue diamond liner) – Part # 06-04-068

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/blower-replacement-kits-and-parts/blower-replacement-unit/>

Replacement Impeller

5-blade Green – Part# 02-03-023

<https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/blower-replacement-kits-and-parts/blower-unit-replacement-parts/>

NOTES: