

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
101	Standard Complete Platinum	1997-2006	(1997 - Dec 2004) Tecumseh 5.0 HP (Jan 2005 - Aug 2006) Briggs INTEK 6.0 HP	Straight Green	7"	206	Small	4 Blade (blue/yellow)	Green	01-02-077	200
102	Commercial	2000-2005	(2000 - December 2004) Tecumseh 6.0 HP (Jan 2005 - Sept 2005) Briggs INTEK 7.0 HP	Straight Black	7"	206	Large	4 or 5 Blade	Green	02-02-077	300
103	PRO	2005-2006	Briggs INTEK 6.0 HP	Tapered Green	7"	206	Small	4 Blade (yellow)	Green	01-02-077	285
104	Commercial PRO	Sept 2005 - Aug 2006	Briggs INTEK 7.0 HP	Tapered Black	7"	206	Large	5 Blade (orange)	Green	02-02-077	415
***105	Classic	2006 - Present	(Sept 2006 - August 2007) Briggs INTEK 6.0 HP (Sept 2007 - Present) Briggs Vanguard 6.5 HP (5.5 HP advertised) (Phase I -9/2007 - 9/2010) (Phase II 10/2010 - Fall 2019) (Fall 2019- Present) XR950-PRO Engine	Straight Green	7"	206	Small	4 Blade (yellow)	Green	01-02-077	200
106	Commander PRO JetPath	2006-2007	(Sept 2006 - August 2007) Briggs INTEK 6.0 HP	Tapered Green	8"	230	Small	4 Blade (yellow)	Green	01-02-077	285
107	Commercial PRO JetPath	2006-2007	(Sept 2006 - August 2007) Briggs INTEK 7.0 HP	Tapered Black	8"	230	Large	5 Blade (orange)	Green	02-02-077	415
***109	Commander	2007-Present	(Sept 2007 - Fall 2019) Briggs Vanguard 6.5 HP (Phase I: 9/2007 - 9/2010) (Phase II: 10/2010 - 9/ 2019) (Fall 2019 - Present) XR950-PRO OR Phase II 6.5 HP Cyclonic Vanguard upgrade available	Tapered Green	8"	230	Small	4 Blade (yellow)	Green	01-02-077	285
***110	Commercial PRO	2007-Present	(Sept 2007 - Fall 2019) Briggs Vanguard 6.5 HP (Phase I: 9/2007 - 9/2010) (Phase II: 10/2010 - 9/2019) (Fall 2019 - Present) XR950-PRO OR Phase II 6.5 HP Cyclonic Vanguard upgrade available	Tapered Black	8"	230	Large	5 Blade (orange)	Green	02-02-077	415
***111	XL	2007-Present	(Sept 2007 - Fall 2011) Briggs Vanguard 9.0 HP (Phase I) (Fall 2011 - Present) Briggs Vanguard 8.0 HP (Phase II) (Fall 2015 - Present) 8HP E-Start upgrade avaiable	Tapered Black	8"	240	Large	5 Blade Super Flow (green)	Yellow	05-02-077	415
***112	Z-10	2010-Present	(Fall 2010 - Present) Briggs Vanguard 10 HP (Phase II) (Fall 2015 - Present) 10 HP E-Start upgrade avaiable	Tapered Black	10"	260	Large	5 Blade Super Flow (green)	Yellow	05-02-077	415

101-STANDARD, COMPLETE, PLATINUM

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
101	Standard Complete Platinum		(1997 - Dec 2004) Tecumseh 5.0 HP (Jan 2005 - Aug 2006) Briggs INTEK 6.0 HP	Straight Green	7"	206	Small	4 Blade (blue/yellow)	7″ Inlet - Green	01-02-077	200 Gal

REPLACEMENT PARTS:

Replacement Collector Bag -

* Classic Collector Bag (Velcro) – Part# 01-03-308

** Upgrade Kit to Commander – Part # 03-03-303

https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/collector-unit/collector-bag/

Replacement Engine

Use Classic Model as basis XR950-PRO Upgrade Kit– Part # 01-04-158 * 6.5 HP Vanguard Cyclonic Upgrade Kit– Part # 01-04-306 https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engines/xr950-and-cyclonic-engines/

Replacement Engine - 7" Blower Complete

Use Classic Model as basis

XR950-PRO Engine-7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200 XR950-PRO Engine-7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250 https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/

Replacement 7" Blower Housing - No Impeller

Use Classic Model as basis Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035 Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065 https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/blower-replacement-kits-and-parts/blower-replacement-unit/

Replacement Blower 7" Housing - with Impeller

Use Classic Model as basis

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035 Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065 https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/blower-replacement-kits-and-parts/blower-replacement-unit/

Replacement Impeller

Tecumseh, INTEK: 4-blade Yellow – Part# 02-03-017

https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/ * Tecumseh, INTEK: 5-blade Orange – Part# 02-03-020

https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/

ALL OTHER COMPONENTS – USE CLASSIC MODEL AS THE BASIS

NOTES:

Colletor Bag:

* Latch Upgrade Kit- for Exit Chute – Part# 01-02-101 Add this part If the customer is replacing an oldstyle collector bag that has

an elastic collar and snaps. They will need to add these latches to their Exit Chute.

** Customer may want to upgrade to a Tapered Commander Bag. The Kit includes Extender Brackets, Top Brace & hardware.

Engine-Only

* May be sold as an Upgrade option.

7" Blower/Impeller Replacement Kits All come with 5-Blade Orange Impellers NOT yellow.

Impeller:

* 5-Blade Impellers may be sold as an Upgrade option.

102-COMMERCIAL 7"

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
102	Commercial	2000-2005	(2000 - December 2004) Tecumseh 6.0 HP	Straight	7"	206	Large	4 or 5 Blade	7" Inlet - Green	02-02-077	300 Gal.
			(Jan 2005 - Sept 2005) Briggs INTEK 7.0 HP	Black							

REPLACEMENT PARTS:

Replacement Collector Bag -

* **Upgrade Kit - to Commercial PRO – Part # 04-03-303** https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-commercial-parts/collector-unit/collector-bag/

Replacement Engine

Use Commercial PRO Model as basis XR950-PRO Upgrade Kit – Part # 01-04-158 * 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306 https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-commercial-parts/engines/pull-cord-engine/

Replacement Engine - 7" Blower Complete

Use Classic Model as basis

XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200 XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250 https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/

Replacement 7" Blower Housing - No Impeller

Use Classic Model as basis Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035 Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065 https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-commercial-parts/blower-replacement-kits-and-parts/ blower-replacement-unit/

Replacement 7" Blower Housing - with Impeller

Use Classic Model as basis

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035 Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065

https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-commercial-parts/blower-replacement-kits-and-parts/ blower-replacement-unit/

Replacement Impeller

INTEK: 4-blade Yellow - Part# 02-03-017

https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/

* INTEK: 5-blade Orange – Part# 02-03-020

https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/

ALL OTHER COMPONENTS – USE COMMERCIAL PRO MODEL AS THE BASIS

NOTES:

Impeller:

* 5-Blade Impellers may be sold as an Upgrade option.

103-PR0 7"

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
103	PRO	2005-2006	Briggs INTEK 6.0 HP	Tapered Green	7"	206	Small	4 Blade (yellow)	7" Inlet - Green	01-02-077	285 Gal.

REPLACEMENT PARTS:

Replacement Collector Bag

Use Commander Model as basis

Commander Collector Bag– Part # 03-03-308

https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-pro/collector-unit/collector-bag/

Replacement Engine

Use Commander as basis XR950-PRO Upgrade Kit – Part # 01-04-158 * 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306 https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-pro/engines/pull-cord-engine/

Replacement Engine - 7" Blower Complete

Use Classic Model as basis

XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200 XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250 https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/

Replacement 7" Blower Housing - No Impeller

Use Classic as basis

Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035

Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065

https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-pro/blower-replacement-kits-and-parts/blower-replacement-unit/

Replacement 7" Blower Housing - with Impeller

Use Classic as basis

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065

https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-pro/blower-replacement-kits-and-parts/blower-replacement-unit/

Replacement Impeller

INTEK: 4-blade Yellow – Part# 02-03-017

https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/

* INTEK: 5-blade Orange – Part# 02-03-020

https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/

ALL OTHER COMPONENTS – USE COMMANDER MODEL AS THE BASIS

NOTES:

This model was sometimes called the Commander PRO

Engine

* May be sold as an Upgrade option.

7" Blower/Impeller Replacement Kits All come with 5-Blade Orange Impellers NOT yellow.

Impeller:

* 5-Blade Impellers may be sold as an Upgrade option.

104-COMMERCIAL PRO 7"

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
104	Commercial PRO	Sept 2005 - Aug 2006	Briggs INTEK 7.0 HP	Tapered Black	7"	206	Large	5 Blade (orange)	7" Inlet Green	02-02-077	415 Gal.

REPLACEMENT PARTS:	NOTES:
Replacement Collector Bag Use Commercial PRO Model as basis - Commercial PRO – Part # 05-03-308 https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-commercial-pro/collector-unit/collector-bag/	
Replacement Engine Use Commercial PRO Model as basis XR950-PRO Upgrade Kit – Part # 01-04-158 * 6.5 HP Vanguard Cyclonic Upgrade Kit – Part # 01-04-306 https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-commercial-pro/engines/pull-cord-engine/	Engine * May be sold as an Upgrade option.
Replacement Engine - 7" Blower Complete Use Classic Model as basis XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200 XR950-PRO Engine - 7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250 https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/	
Replacement 7" Blower Housing - No Impeller Use Classic Model as basis Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035 Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065 https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-commercial-pro/blower-replacement-kits-and-parts/ blower-replacement-unit/	
Replacement 7" Blower Housing - with Impeller Use Classic Model as basis Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035 Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065 https://www.cyclonerake.com/store/owners-marketplace/parts/Cyclone-Rakes-1997-2006-Parts/cyclone-rake-7-commercial-pro/blower-replacement-kits-and-parts/ blower-replacement-unit/	7" Blower/Impeller Replacement Kits All come with 5-Blade Orange Impellers NOT Yellow.
Replacement Impeller INTEK: 5-blade Orange – Part# 02-03-020 https://www.cyclonerake.com/5-blade-orange-impeller-w/hardware-kit-for-bands-intek-phase-i-and-ii-vanguard/	
ALL OTHER COMPONENTS – USE COMMERCIAL PRO MODEL AS THE BASIS	

105-CLASSIC

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
***105	Classic		(Sept 2006 - August 2007) Briggs INTEK 6.0 HP (Sept 2007 - Spring 2019) Briggs Vanguard 6.5 HP (5.5 HP advertised) (Phase I = 9/2007 - 9/2010) (Phase II 10/2010- Fall 2019) (Fall 2019- Present) XR950 (red) & XR950-PRO Engine	Straight Green	7"	206	Small	4 Blade (yellow)	Green	01-02-077	200 Gal.

REPLACEMENT PARTS:

Replacement Collector Bag -

Classic Collector Bag (Velcro) – Part# 01-03-308

* Upgrade Kit to Commander – Part # 03-03-303

https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/collector-unit/collector-bag/

Replacement Engine

XR950-PR0 – Part # 04-02-302

* XR950-PRO Upgrade Kit- Part # 01-04-158

* 6.5 HP Vanguard Cyclonic Upgrade Kit– Part # 01-04-306

https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engines/xr950-and-cyclonic-engines/

Replacement Engine - 7" Blower Complete

XR950-PRO Engine-7" Blower Complete (4-Blade Yellow Impeller, Standard liner) – Part # 01-04-200 XR950-PRO Engine-7" Blower Complete (4-Blade Yellow Impeller, Blue diamond liner) – Part # 01-04-250

https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/engine-blower-unit/

Replacement 7" Blower Housing - No Impeller

Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1036 Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1066 * Blower Only Replacement Kit - 7" (No Impeller, Standard Liner) – Part # 01-03-1035

* Blower Only Replacement Kit - 7" (No Impeller, Blue diamond Liner) – Part # 01-03-1065

https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/blower-replacement-kits-and-parts/blower-replacement-unit/

Replacement Blower 7" Housing - with Impeller

Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-1036 Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-1066

* Blower/Impeller Replacement Kit - 7" (5-blade Orange, Standard Liner) – Part # 01-04-035

* Blower/Impeller Replacement Kit - 7" (5-blade Orange, Blue diamond Liner) – Part # 01-04-065

https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-classic-1/blower-replacement-kits-and-parts/blower-replacement-unit/

Replacement Impeller

XR950-PRO/6.5 HP Cyclonic: 4-blade Yellow – Part# 02-03-018

https://www.cyclonerake.com/4-blade-yellow-impeller-replacement-kit-xr950-and-6-5hp-vanguard-cyclonic/

INTEK, Phase I & II: 4-blade Yellow – Part# 02-03-017

https://www.cyclonerake.com/4-blade-yellow-impeller-w/hardware-kit-tecumseh-intek-phase-1-and-2-vanguard-engines/

* XR950-PRO-Cyclonic: 5-blade Orange – Part# 02-03-021

* INTEK, Phase I & II: 5-blade Orange – Part# 02-03-020

https://www.cyclonerake.com/store/owners-marketplace/parts/cyclone-rake-commercial-pro-1/blower-replacement-kits-and-parts/blower-unit-replacement-parts/

NOTES:

Colletor Bag:

• * There is no large straight sided bag available. Customer must upgrade to Tapered Bag. The Kit includes Extender Brackets, Top Brace & hardware.

Engine:

• * If customer has a Tecumseh, INTEK, Phase I or Phase II Vanguard, they must order an engine Upgrade Kit.

Blower Housing with & without Impeller:

• * If customer has a Tecumseh, INTEK, Phase I or Phase II Vanguard, these.

7" Blower/Impeller Replacement Kits All come with 5-Blade Orange Impellers NOT yellow.

Impeller:

• * 5-Blade Impellers may be sold as an Upgrade option.

106-COMMANDER PRO 8" JETPATH

Use Commande Comm	T PARTS: Collector Bag - er Model as basis hander Collector Ba	-	(Sept 2006 - August 2007) Briggs INTEK 6.0 HP	Tapered Green	8"	230	Small	4 Blade (yellow)	8" Inlet, Green	01-02-077	285
Replacement Use Commande Comm	: Collector Bag - er Model as basis nander Collector Ba	-								_	
Use Commande Comm	er Model as basis nander Collector Ba	-							NUILS		
		e/owners-mar	- 03-308 etplace/parts/cyclone-rake-commander-1/collect	or-unit/collecto	r-bag/						
* 6.5	er as basis D-PRO Upgrade Kit HP Vanguard Cyclo	nic Upgrade k)4-158 it – Part # 01-04-306 retplace/parts/cyclone-rake-commander-1/engine	s/xr950-and-cy	clonic-enį	gines/			Engine • * May be	sold as an Upgr	ade optic
Use Commande XR950 XR950 * 6.5 \ * 6.5 \	D-PRO Engine - 8" E Vanguard Cyclonic Vanguard Cyclonic	Blower Compl Blower Compl Engine - 8" Bl Engine - 8" Bl	ete (4-Blade Yellow Impeller, Standard liner) – ete (4-Blade Yellow Impeller, Blue diamond line ower Complete (4-Blade Yellow Impeller, Stand ower Complete (4-Blade Yellow Impeller, Blue o retplace/parts/cyclone-rake-commander-1/engine	r) – Part # 01 ard liner) – Pa liamond liner)	04-560 t#01-0		60		-	ower Comple sold as an Upgr	
Replacement Use Commande Blowe Blowe	a 8" Blower Housi n er as basis r Only Replacemen r Only Replacemen	ıg - No Impe t Kit - 8″ (No t Kit - 8″ (No		068	ts-and-pa	rts/blowe	er-replacem	ent-unit/			
Use Commande INTEK: INTEK:	: Blower/Impeller R : Blower/Impeller R	eplacement H eplacement H	eller it - 8" (5-blade Orange, Standard Liner) – Part it - 8" (5-blade Orange, Blue diamond Liner) – retplace/parts/cyclone-rake-commander-1/blower	Part # 01-04-0		rts/blowe	er-replacemo	ent-unit/	Replaceme	Blower/Impelle Int Kits - INTEk th 5-Blade Orar	
https://www.cy * INTE	: 4-blade Yellow – /clonerake.com/4-bl K: 5-blade Orange	ade-yellow-im – Part# 02 -	eller-w/hardware-kit-tecumseh-intek-phase-1-an	_	ngines/				Impeller: * May be so	ld as an Upgrad	le optior

ALL OTHER COMPONENTS – USE COMMANDER MODEL AS THE BASIS

107-COMMERCIAL PRO 8" JETPATH

Nodel #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capaci
7	Commercial PRO JetPath	2006-2007	(Sept 2006 - August 2007) Briggs INTEK 7.0 HP	Tapered Black	8"	230	Large	5 Blade (orange)	8" Inlet Green	02-02-077	415
Rep Use		ctor Bag Model as basis - PRO – Part # 05-03-3	1 08 narketplace/parts/cyclone-rake-commercial-pro-1/c	ollector-unit/colle	ctor-bag/	ı			NOTES	:	
Use	* 6.5 HP Van	Model as basis Upgrade Kit – Part # (guard Cyclonic Upgrad	0 1-04-158 e Kit – Part # 01-04-306 narketplace/parts/cyclone-rake-commercial-pro-1/e	ngines/pull-cord-e	engine/				Engine • * May be	sold as an Upg	rade optic
Use	Commercial PRO XR950-PRO XR950-PRO * 6.5 Vangua * 6.5 Vangua	Engine - 8" Blower Con Engine - 8" Blower Con ard Cyclonic Engine - 8" ard Cyclonic Engine - 8"	e te nplete (5-Blade Orange Impeller, Standard liner) - nplete (5-Blade Orange Impeller, Blue diamond lin ' Blower Complete (5-Blade Orange Impeller, Star ' Blower Complete (5-Blade Orange Impeller, Blue narketplace/parts/cyclone-rake-commercial-pro-1/e	ier) – Part # 02 idard liner) – Pai diamond liner) -	-04-450 t # 02-0 - Part #	04-610	660			l ower Comple sold as an Upg	
Use	Commander as ba Blower Only Blower Only	Replacement Kit - 8" (1 Replacement Kit - 8" (1	n peller No Impeller, Standard Liner) – Part # 01-03-103 No Impeller, Blue diamond Liner) – Part # 01-03- narketplace/parts/cyclone-rake-commercial-pro-1/b	1068	t-kits-and	d-parts/b	olower-repla	cement-unit/			
Use	Commander as ba INTEK Blowe INTEK Blowe	r/Impeller Replacemen r/Impeller Replacemen	I mpeller t Kit - 8" (5-blade Orange, Standard Liner) – Part t Kit - 8" (5-blade Orange, Blue diamond Liner) – narketplace/parts/cyclone-rake-commercial-pro-1/b	Part # 01-04-0		d-parts/b	olower-repla	cement-unit/			
-		e Orange – Part# 02-	03-020 1arketplace/parts/cyclone-rake-commercial-pro-1/b	ower-replacemen	t-kits-and	1-narts/h	olower-unit-	replacement-parts.	/		

109-COMMANDER

odel #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capaci
109	Commander	2007-Present	(Sept 2007 - Fall-2019) Briggs Vanguard 6.5 HP (Phase I: 9/2007- 9/2010) (Phase II: 10/2010- 2019) (Fall 2019 - Present) XR950-PRO OR 6.5 HP Vanguard Cyclonic upgrade available	Tapered Green	8"	230	Small	4 Blade (yellow)	8" Inlet Green	01-02-077	285
PLA	CEMENT P/	ARTS:							NOTES	:	
Rep	lacement Colle	ector Bag - Collector Bag– Part #	02 02 200								
https		-	narketplace/parts/cyclone-rake-commander-1/collector	-unit/collecto	-bag/						
-	6.5 HP Vang * XR950-PF * 6.5 HP Va	– Part # 04-02-302 guard Cyclonic – Part # O Upgrade Kit – Part # nguard Cyclonic Upgrad		xr950-and-cv	clonic-en	gines/			Engine • * Upgrad and Pha	es from Vangua ise II.	rd Phase
-	XR950-PRO XR950-PRO 6.5 Vanguar 6.5 Vanguar	Engine - 8" Blower Cor d Cyclonic Engine - 8" d Cyclonic Engine - 8"	nplete (4-Blade Yellow Impeller, Standard liner) – Pa nplete (4-Blade Yellow Impeller, Blue diamond liner) Blower Complete (4-Blade Yellow Impeller, Standard Blower Complete (4-Blade Yellow Impeller, Blue diam narketplace/parts/cyclone-rake-commander-1/engine-b	– Part # 01- liner) – Part 10nd liner) –	04-560 # 01-04		0				
Rep	lacement 8" B XR950-PRO XR950-PRO Vanguard Pl Vanguard Pl	ower Housing - No In /6.5HP Cyclonic -Blow /6.5HP Cyclonic-Blowe 1ase I & II Blower Only 1ase I & II Blower Only		Liner) – Part : Ind Liner) – P Part # 01-0 er) – Part # 0	art # 01 3-1038)1-03-10	-03-106 68		ent-unit/			
-	XR950-PRO XR950-PRO Vanguard Pl Vanguard Pl	/6.5HP Cyclonic - Blow 1ase I & II - Blower/Imp 1ase I & II - Blower/Imp	Impeller er/Impeller Replacement Kit - 8" (4-blade Yellow, St er/Impeller Replacement Kit - 8" (4-bladeYellow, Bl peller Replacement Kit - 8" (4-blade Orange, Standar peller Replacement Kit - 8" (4-blade Orange, Blue dia narketplace/parts/cyclone-rake-commander-1/blower-r	ie diamond L d Liner) – Pai mond Liner)	ner) – Pa t # 01-0 - Part #	art # 01)4-038 01-04-0	-04-1069)68	ent-unit/			
-	Vanguard Pl s://www.cycloner * XR950-PF	/6.5HP Cyclonic - 4-bla nase I & II - 4-blade Yel ake.com/store/owners-r 20/6.5HP Cyclonic - 5-l	ade Yellow – Part# 02-03-018 low – Part# 02-03-017 narketplace/parts/cyclone-rake-commander-1/blower-r plade Orange – Part# 02-03-021	eplacement-ki	ts-and-pa	rts/blow	er-unit-repla	acement-parts/	Impeller: * May be so	old as an Upgra	de optior
https	-		1 range– Part# 02-03-020 narketplace/parts/cyclone-rake-commercial-pro-1/blow	er-replacemer	ıt-kits-anı	d-parts/t	olower-unit-	replacement-parts/	,		

110-COMMERCIAL PRO

del #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capaci
10	Commercial PRO	2007-Present	(Sept 2007 - Fall 2019) Briggs Vanguard 6.5 HP (Phase I: 9/2007- 9/2010) (Phase II: 10/2010- 2019) (Fall 2019 - Present) XR950-PRO	Tapered Black	8"	230	Large	5 Blade (orange)	8" Inlet Green	02-02-077	415
			OR 6.5HP Cyclonic Vanguard upgrade available								
PI A(CEMENT PA	RTS:							NOTES		
	lacement Collec	-									
nop		PRO – Part # 05-03-308	}								
https	://www.cycloneral	ke.com/store/owners-mar	ketplace/parts/cyclone-rake-commercial-pro-1/collec	tor-unit/colle	ctor-bag/	1					
Repl	lacement Engine)							Engine		
	Replacemen	-								es from Vangua	rd Phase
		- Part # 04-02-302 ard Cyclonic – Part # 0	1-04-307						and Pha	ase II.	
	* XR950-PRO	Upgrade Kit – Part # 0	1-04-158								
الملام			Kit – Part # 01-04-306	•• /•••II •••• ¹							
nups	s://www.cyclulleral	Ke.com/store/owners-mar	ketplace/parts/cyclone-rake-commercial-pro-1/engin	es/puil-coru-t	sugine/						
	XR950-PRO E	ngine - 8″ Blower Comp	lete (5-Blade Orange Impeller, Standard liner) – Pa lete (5-Blade Orange Impeller, Blue diamond liner)								
https	6.5 Vanguard	Cyclonic Engine - 8" Blo	wer Complete (5-Blade Orange Impeller, Standard wer Complete (5-Blade Orange Impeller, Blue dian ketplace/parts/cyclone-rake-commercial-pro-1/engin	liner) – Part 10nd liner) –	# 02-04 Part # 0	-610	60				
-	6.5 Vanguard s://www.cycloneral lacement 8" Blo XR950-PRO/(XR950-PRO/(Vanguard Pha	Cyclonic Engine - 8" Blo ke.com/store/owners-mar wer Housing - No Impo 6.5HP Cyclonic -Blower (6.5HP Cyclonic-Blower (1.se I & II Blower Only Re	wer Complete (5-Blade Orange Impeller, Standard wer Complete (5-Blade Orange Impeller, Blue dian ketplace/parts/cyclone-rake-commercial-pro-1/engin eller Only Replacement Kit - 8" (No Impeller, Standard L Only Replacement Kit - 8" (No Impeller, Blue diamo placement Kit - 8" (No Impeller, Standard Liner) –	liner) – Part iond liner) – e-blower-unit iner) – Part # 1d Liner) – Pa Part # 01-03	# 02-04 Part # 0 s/ # 01-03- art # 01- 3-1038	-610 2-04-66 1039 -03-106					
Repl	6.5 Vanguard s://www.cycloneral lacement 8" Blo XR950-PRO/0 XR950-PRO/0 Vanguard Pha Vanguard Pha	Cyclonic Engine - 8" Blo ke.com/store/owners-mar wer Housing - No Impo 6.5HP Cyclonic -Blower C 6.5HP Cyclonic-Blower C ise I & II Blower Only Re ise I & II Blower Only Re	wer Complete (5-Blade Orange Impeller, Standard wer Complete (5-Blade Orange Impeller, Blue dian ketplace/parts/cyclone-rake-commercial-pro-1/engin eller Only Replacement Kit - 8" (No Impeller, Standard L Only Replacement Kit - 8" (No Impeller, Blue diamo	liner) – Part cond liner) – e-blower-unit iner) – Part # nd Liner) – Pa Part # 01-03 r) – Part # 0	# 02-04 Part # 0 s/ # 01-03- art # 01- 3-1038)1-03-10	-610 2-04-60 1039 -03-106 68	9	cement-unit/			
Repl	6.5 Vanguard 6.5 Vanguard lacement 8" Blo XR950-PRO/(XR950-PRO/(Vanguard Pha Vanguard Pha s://www.cycloneral lacement 8" Blo XR950-PRO/(Cyclonic Engine - 8" Blo ke.com/store/owners-mar wer Housing - No Impo 6.5HP Cyclonic -Blower (6.5HP Cyclonic-Blower (6.5HP Cyclonic-Blower (ase I & II Blower Only Re se I & II Blower Only Re ke.com/store/owners-mar wer Housing - with Im 6.5HP Cyclonic - Blower	wer Complete (5-Blade Orange Impeller, Standard wer Complete (5-Blade Orange Impeller, Blue dian ketplace/parts/cyclone-rake-commercial-pro-1/engin eller Only Replacement Kit - 8" (No Impeller, Standard L Only Replacement Kit - 8" (No Impeller, Blue diamo placement Kit - 8" (No Impeller, Standard Liner) – placement Kit - 8" (No Impeller, Blue diamond Line ketplace/parts/cyclone-rake-commercial-pro-1/blowe	liner) – Part iond liner) – e-blower-unit iner) – Part f nd Liner) – Pa Part # 01-03 r) – Part # 0 r-replacemen andard Liner	# 02-04 Part # 0 s/ # 01-03- art # 01- 3-1038)1-03-10 t-kits-and) – Part #	I-610 2-04-60 1039 -03-106 68 I-parts/t # 01-04	9 Ilower-repla - 1040				
Repl	6.5 Vanguard s://www.cycloneral lacement 8" Blo XR950-PRO/(XR950-PRO/(Vanguard Pha Vanguard Pha s://www.cycloneral lacement 8" Blo XR950-PRO/(XR950-PRO/(Vanguard Pha	Cyclonic Engine - 8" Blo ke.com/store/owners-mar wer Housing - No Impo 6.5HP Cyclonic -Blower (6.5HP Cyclonic-Blower (6.5HP Cyclonic-Blower (ase I & II Blower Only Re ke.com/store/owners-mar wer Housing - with Im 6.5HP Cyclonic - Blower/ ase I & II - Blower/Impel	wer Complete (5-Blade Orange Impeller, Standard wer Complete (5-Blade Orange Impeller, Blue dian ketplace/parts/cyclone-rake-commercial-pro-1/engin eller Only Replacement Kit - 8" (No Impeller, Standard L Only Replacement Kit - 8" (No Impeller, Blue diamo placement Kit - 8" (No Impeller, Standard Liner) – placement Kit - 8" (No Impeller, Blue diamond Line ketplace/parts/cyclone-rake-commercial-pro-1/blowe peller /Impeller Replacement Kit - 8" (5-blade Orange, St /Impeller Replacement Kit - 8" (5-blade Orange, Bl er Replacement Kit - 8" (5-blade Orange, Standard	liner) – Part iond liner) – e-blower-unit iner) – Part # nd Liner) – Pa Part # 01-03 r) – Part # 0 r-replacemen andard Liner ue diamond L Liner) – Par	# 02-04 Part # 0 s/ # 01-03- art # 01- 3-1038)1-03-10 t-kits-and t-kits-and t-kits-and t-kits-and t-01-0	I-610 2-04-60 1039 03-106 68 I-parts/t 4 01-04 Part # 0 4-038	9 Jower-repla -1040 1-04-1070				
Repl https Repl	6.5 Vanguard s://www.cycloneral lacement 8" Blo XR950-PRO/(XR950-PRO/(Vanguard Pha Vanguard Pha s://www.cycloneral lacement 8" Blo XR950-PRO/(XR950-PRO/(Vanguard Pha Vanguard Pha	Cyclonic Engine - 8" Blo ke.com/store/owners-mar wer Housing - No Impo 6.5HP Cyclonic -Blower (6.5HP Cyclonic-Blower (6.5HP Cyclonic-Blower (1.5E I & II Blower Only Re ke.com/store/owners-mar wer Housing - with Im 6.5HP Cyclonic - Blower, 6.5HP Cyclonic - Blower, 1.5E I & II - Blower/Impel 1.5E I & II - Blower/Impel	wer Complete (5-Blade Orange Impeller, Standard wer Complete (5-Blade Orange Impeller, Blue dian ketplace/parts/cyclone-rake-commercial-pro-1/engin eller Only Replacement Kit - 8" (No Impeller, Standard L Only Replacement Kit - 8" (No Impeller, Blue diamo placement Kit - 8" (No Impeller, Standard Liner) – placement Kit - 8" (No Impeller, Standard Liner) – placement Kit - 8" (No Impeller, Blue diamond Line ketplace/parts/cyclone-rake-commercial-pro-1/blowe peller /Impeller Replacement Kit - 8" (5-blade Orange, St /Impeller Replacement Kit - 8" (5-blade Orange, Bl ler Replacement Kit - 8" (5-blade Orange, Bl ler Replacement Kit - 8" (5-blade Orange, Blue dian of the standard St (1000000000000000000000000000000000000	liner) – Part iond liner) – e-blower-unit iner) – Part # nd Liner) – Pa Part # 01-03 r) – Part # 0 r-replacemen andard Liner) ue diamond L Liner) – Par nond Liner) –	# 02-04 Part # 0 s/ # 01-03- art # 01- 3-1038 01-03-10 t-kits-and t-kits-and t-nos- t # 01-0 - Part #	I-610 2-04-60 1039 -03-106 68 I-parts/t 4 01-04 Part # 0 4-038 01-04-0	9 :lower-repla -1040 1-04-1070 168				
Repl https Repl https	6.5 Vanguard s://www.cycloneral lacement 8" Blo XR950-PRO/(XR950-PRO/(Vanguard Pha Vanguard Pha s://www.cycloneral lacement 8" Blo XR950-PRO/(XR950-PRO/(Vanguard Pha Vanguard Pha s://www.cycloneral	Cyclonic Engine - 8" Blo ke.com/store/owners-mar wer Housing - No Impo 6.5HP Cyclonic -Blower (6.5HP Cyclonic-Blower (6.5HP Cyclonic-Blower (ase I & II Blower Only Re ke.com/store/owners-mar wer Housing - with Im 6.5HP Cyclonic - Blower, ase I & II - Blower/Impell ase I & II - Blower/Impell ke.com/store/owners-mar	wer Complete (5-Blade Orange Impeller, Standard wer Complete (5-Blade Orange Impeller, Blue dian ketplace/parts/cyclone-rake-commercial-pro-1/engin eller Only Replacement Kit - 8" (No Impeller, Standard L Only Replacement Kit - 8" (No Impeller, Blue diamo placement Kit - 8" (No Impeller, Standard Liner) – placement Kit - 8" (No Impeller, Blue diamond Line ketplace/parts/cyclone-rake-commercial-pro-1/blowe peller /Impeller Replacement Kit - 8" (5-blade Orange, St /Impeller Replacement Kit - 8" (5-blade Orange, Bl er Replacement Kit - 8" (5-blade Orange, Standard	liner) – Part iond liner) – e-blower-unit iner) – Part # nd Liner) – Pa Part # 01-03 r) – Part # 0 r-replacemen andard Liner) ue diamond L Liner) – Par nond Liner) –	# 02-04 Part # 0 s/ # 01-03- art # 01- 3-1038 01-03-10 t-kits-and t-kits-and t-nos- t # 01-0 - Part #	I-610 2-04-60 1039 -03-106 68 I-parts/t 4 01-04 Part # 0 4-038 01-04-0	9 :lower-repla -1040 1-04-1070 168				
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111-XL

	Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
ł.	**111	XL		(Sept 2007 - Fall 2011) Briggs Vanguard 9.0 HP (Phase I) (Fall 2011 - Present) Briggs Vanguard 8.0 HP (Phase II) (Fall 2015 - Present) 8HP E-Start upgrade avaiable	Tapered Black	8"	240	Large	5 Blade Super Flow (green)	8" Inlet Yellow	05-02-077	415

REPLACEMENT PARTS:

Replacement Collector Bag

XL – Part # 05-03-308

https://www.cyclonerake.com/store/owners-marketplace/parts/parts/collector-unit/collector-bag/

Replacement Engine

8 HP Vanguard Phase II-Pull Start– Part # 05-02-302 https://www.cyclonerake.com/store/owners-marketplace/parts/parts/engines/pull-cord-engine/ 8 HP Vanguard Phase II-Electric Start– Part # 05-02-302E https://www.cyclonerake.com/store/owners-marketplace/parts/parts/engines/electric-start-engine/

Replacement Engine - 8" Blower Complete

8 HP Vanguard Phase II-Pull Start Engine - 8" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 05-04-500

8 HP Vanguard Phase II-Pull Start Engine - 8" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 05-04-550

https://www.cyclonerake.com/store/owners-marketplace/parts/parts/engine-blower-units/pull-cord-engine-blower-unit/

8 HP Vanguard Phase II-Electric Start - 8" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 05-04-500E

8 HP Vanguard Phase II-Electric Start - 8" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 05-04-550E https://www.cyclonerake.com/store/owners-marketplace/parts/parts/engine-blower-units/electric-start-engine-blower-unit/

Replacement 8" Blower Housing - No Impeller

XL - 8" Blower Only Replacement Kit (No Impeller, Standard liner) – Part # 05-03-1038

XL - 8" Blower Only Replacement Kit (No Impeller, Blue diamond liner) – Part # 05-03-1068

https://www.cyclonerake.com/store/owners-marketplace/parts/parts/blower-replacement-kits-and-parts/blower-replacement-unit/

Replacement 8" Blower Housing - with Impeller

XL - Blower/Impeller Replacement Kit - 8" (5-Blade Green Impeller, Standard liner) – Part # 05-04-038

XL - Blower/Impeller Replacement Kit - 8" (5-Blade Green Impeller, Blue diamond liner) – Part # 05-04-068

https://www.cyclonerake.com/store/owners-marketplace/parts/parts/blower-replacement-kits-and-parts/blower-replacement-unit/

Replacement Impeller

5-blade Green – Part# 02-03-023

https://www.cyclonerake.com/store/owners-marketplace/parts/parts/blower-replacement-kits-and-parts/blower-unit-replacement-parts/

NOTES:

112-Z-10

Model #	Model	Years Active	Engine(s) Used	Bag	Hose	MDA	Chassis	Impeller	Blower Color	Exit Chute	Capacity
***112	Z-10		(Fall 2010 - Present) Briggs Vanguard 10 HP (Phase II) (Fall 2015 - Present) 10 HP E-Start upgrade avaiable	Tapered Black	10"	260	Large	5 Blade Super Flow (green)	10" Inlet Yellow	05-02-077	415

LACEMENT PARTS:	
Z-10 – Part # 05-03-308	
https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/collector-unit/collector-bag/	
Replacement Engine 10 HP Vanguard Phase II-Pull Start– Part # 06-02-301 https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/engines/pull-cord-engine/ 10 HP Vanguard Phase II-Electric Start– Part # 06-02-301E https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/engines/electric-start-engine/	
Replacement Engine - 8" Blower Complete 10 HP Vanguard Phase II-Pull Start Engine - 10" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 06-04-500 10 HP Vanguard Phase II-Pull Start Engine - 10" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 06-04-550 https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/engine-blower-units/pull-cord-engine-blower-unit/ 10 HP Vanguard Phase II-Electric Start - 10" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 06-04-550E 10 HP Vanguard Phase II-Electric Start - 10" Blower Complete (5-Blade Green Impeller, Standard liner) – Part # 06-04-500E 10 HP Vanguard Phase II-Electric Start - 10" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 06-04-500E 10 HP Vanguard Phase II-Electric Start - 10" Blower Complete (5-Blade Green Impeller, Blue diamond liner) – Part # 06-04-550E https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/engine-blower-units/electric-start-engine-blower-unit/	
Replacement 8" Blower Housing - No Impeller 10" Blower Only Replacement Kit (No Impeller, Standard liner) – Part # 06-03-1038 10" Blower Only Replacement Kit (No Impeller, Blue diamond liner) – Part # 06-03-1068 https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/blower-replacement-kits-and-parts/blower-replacement-unit/	
Replacement 8" Blower Housing - with Impeller Blower/Impeller Replacement Kit - 10" (5-Blade Green Impeller, Standard liner) – Part # 06-04-038 Blower/Impeller Replacement Kit - 10" (5-Blade Green Impeller, Blue diamond liner) – Part # 06-04-068 https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/blower-replacement-kits-and-parts/blower-replacement-unit/	
Replacement Impeller 5-blade Green – Part# 02-03-023 https://www.cyclonerake.com/store/owners-marketplace/parts/parts/Cyclone%20Rake%20Z-10/blower-replacement-kits-and-parts/blower-unit-replacement-parts/	