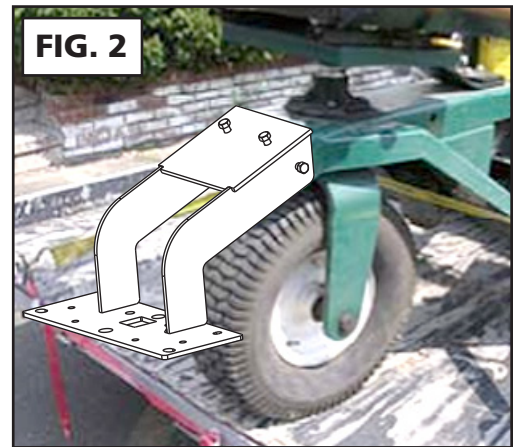
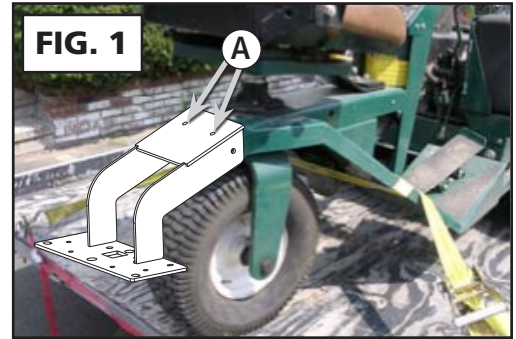


Installation Instructions

The Cyclone Rake 208X Special Hitch is designed to fit multiple mower types. You will need to drill four holes to mount the hitch. To install the hitch, follow the instructions below.

1. Place the mower on a flat level surface such as a concrete floor.
2. The 208X Special Hitch is attached to the rear frame of the mower under the seat. (Fig. 1)
3. Position the hitch on the rear frame of the mower. Start with either hole on the top of the frame (A), and use a center punch and hammer to make a sharp dent. This keeps the drill from "walking." Drill through first with a 1/4" drill bit. Then follow with a 3/8" drill bit. Install the first 3/8 inch bolt (4), 3/8 washer (2) and 3/8 lock nut (3). This will hold the hitch in place.
4. Using the 3/8" drill bit, drill the remaining three holes (top, left and right side). Use the hitch as your guide.
5. Install the remaining 3/8 x 1.5 bolts, washers and lock nuts.
6. Tighten all bolts. Your Installation should look like Fig. 2.



That's it. Your 208X Special Hitch installation is complete.

To finish the assembly of your Cyclone Rake, please return to your Owner's Manual now.

Note: Check the bolts before each use to make sure everything is tight.

User Tip: A small amount of grease on the Cyclone Rake hitch pins will help minimize hitch bar wear over time.

208X Special Hitch COMPONENT LIST

KEY #	PART #	NAME	QTY
1	01-02-310	208X DF-Weldment	1
2	01-01-180	3/8 Washer	4
3	01-01-240	3/8-16 Lock nut	4
4	01-01-410	3/8-16 x 1.5 Hex bolt	4

