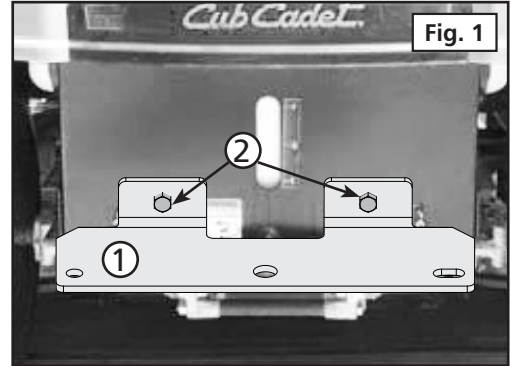


Installation Instructions

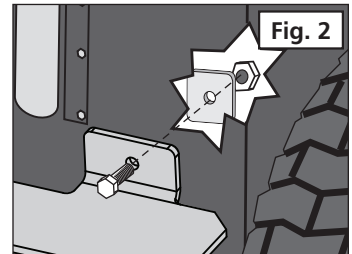
The Cyclone Rake 208E Special Hitch is designed to fit multiple mower types. You will need to drill two holes to mount the hitch. To install the hitch, follow the instructions below.

1. Place the mower on a flat level surface such as a concrete floor.
2. Position the 208E Special Hitch against the rear plate of the mower approximately 12 inches from the ground and centered between the wheels (Fig. 1). Check behind the frame to be sure there are no obstacles. If there is an obstruction, you can position the hitch between 10 and 14 inches from the ground to clear it.
3. Mark one of the bolt holes (2) using a center punch. Drill the first hole using a 1/4" inch drill bit. Then follow up with the 3/8" drill bit. Install the first 3/8" x 1.5 inch bolt (2) using a hitch bar washer (4) and lock nut (3) (Fig. 2). Tighten moderately. If there are protrusions or obstacles on your mower's rear plate, space the hitch bar out with washers.



Alternate Installation: For some mower models, including Grasshopper mowers, the 3/8 x 1.5 inch bolts may need to be replaced by the included set of 3/8 x 3 inch bolts (5).

4. Hold the hitch bar level and drill the other 3/8 hole, using the hitch bar as a guide (Fig. 3).
5. Install the remaining 3/8 x 1.5 bolt, hitch bar washer and lock nut.
6. Tighten all bolts.

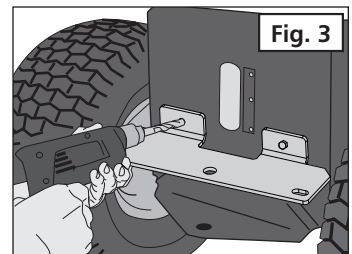


Install hitch bar washers behind mower frame.

That's it. Your 208E Special Hitch installation is complete. **To finish the assembly of your Cyclone Rake, please return to your Owner's Manual now.**

Note: Check the bolts before each use to make sure everything is tight.

User Tip: A small amount of grease on the Cyclone Rake hitch pins will help minimize hitch bar wear over time.



Use hitch bar to guide you when drilling second hole.

208E Special Hitch COMPONENT LIST

KEY #	PART#.	NAME	QTY
1	01-01-1332	208E Special Hitch	1
2	01-01-410	3/8-16 x 1.5 Hex bolt	2
3	01-01-240	3/8-16 Lock nut	2
4	01-01-1434	Hitch bar washer	2
5	01-01-1724	3/8-16 x 3 Full thread bolt	2

